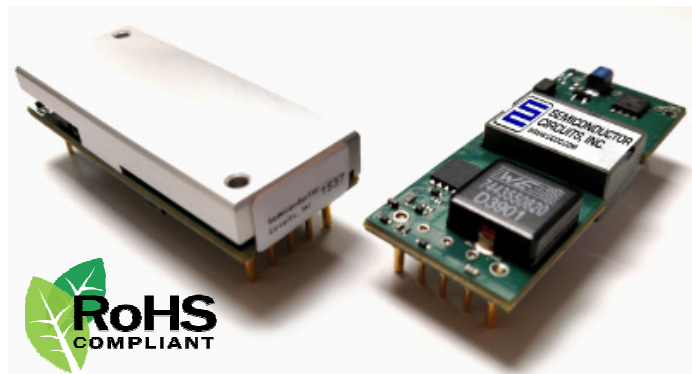


## COOL POWER TECHNOLOGIES

### Eighth-Brick Isolated DC/DC Converter

#### Features

- Wide input voltage range: 18 – 36Vin
- Output: 28V at 6A, 168W max.
- High Efficiency – 92.7% Typical @ FL
- ROHS II Directive 2011/65/EU Compliant
- No minimum load/capacitance required
- Low height - 0.465” (11.8mm) max.
- Baseplate option - 0.500” (12.7mm) tall
- 2250V Isolation
- Withstands 50 V input transients
- Fixed-frequency operation
- Industry standard 1/8<sup>th</sup> brick footprint
- Full protection (OTP, OCP, OVP, UVLO – auto-restart)
- Remote ON/OFF - positive or negative enable logic options
- Remote sense
- Output voltage trim range: +10%/-20% (industry-standard trim equations)
- Weight: 0.79 oz [22.4 g]; 1.38 oz (39.1 g) baseplate model
- On-board input differential LC-filter
- Meets UL94, V-0 flammability rating
- Compliant to REACH (EC) No 1907/2006
- Complies with UL/CSA60950-1, TUV per IEC/EN60950-1, 2<sup>nd</sup> edition
- Designed to meet Class B conducted emissions per FCC and EN55032 when used with external filter (see EMC Compliance section below.)



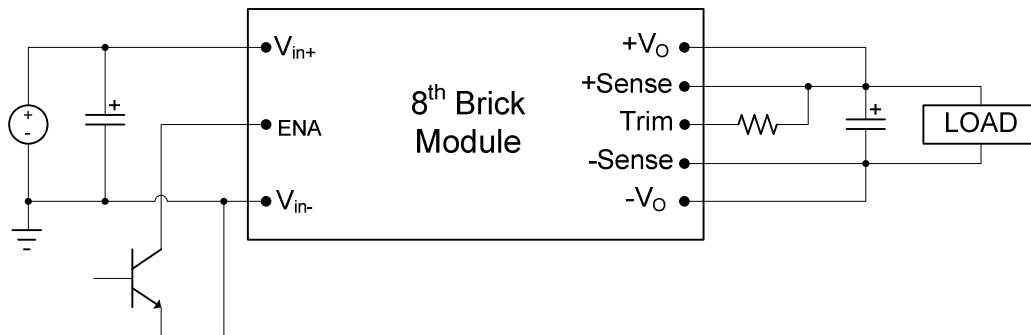
#### Description

The CPE6R24 “Cool Power Technologies” DC-DC converter is an open frame eighth-brick DC-DC converter that conforms to industry standard specifications. The converter operates over an input voltage range of 18 to 36 VDC, and provides a tightly regulated output voltage with an output current rating of 6 Amps. The output is fully isolated from the input and the converter meets Basic Insulation requirements. The standard feature set includes remote On/Off (positive or negative enable), input undervoltage lockout, output overvoltage protection, overcurrent and short circuit protections, output voltage trim, remote sense and overtemperature shutdown with hysteresis. The high efficiency of the CPE6R24 allows operation over a wide ambient temperature range with minimal derating (see Characteristic Curves section below.)

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APPLICATION DIAGRAM



## ELECTRICAL SPECIFICATIONS

18–36V<sub>in</sub>, 28V/6A<sub>out</sub>

Conditions: T<sub>A</sub> = 25 °C, Airflow = 300 LFM, V<sub>in</sub> = 24 VDC, C<sub>in</sub> = 100 μF, unless otherwise specified.

Input Characteristics						
Parameter	Conditions	Min	Typ	Max	Unit	
Operating Input Voltage Range		18	24	36	VDC	
Input Under-Voltage Lock-out		Turn-on Threshold	17.2	17.6	18.0	VDC
		Turn-off Threshold	15.4	16	16.4	VDC
Input Voltage Transient	100ms			50	VDC	
Maximum Input Current	V <sub>IN</sub> = 18VDC; I <sub>out</sub> = 6A			10.7	A	
Input Standby Current	Converter Disabled		2	5	mA	
Input No-Load Current	Converter Enabled		150	200	mA	
Short Circuit Input Current	RMS		50		mA	
Input Reflected Ripple Current	5Hz to 50MHz See Fig 11 for setup		30	50	mA <sub>PK-PK</sub>	
Input Voltage Ripple Rejection	120Hz		50		dB	
Inrush Current	All	-	-	0.1	A <sup>2</sup> /s	
Output Characteristics						
Parameter	Conditions	Min	Typ	Max	Unit	
Output Voltage Set point	Sense pins connected to output pins	27.6	28	28.4	VDC	
Output Current		0		6.0	A	
Output Current Limit Inception		7	8	12	A	
Peak Short-Circuit Current	10mΩ Short			15	A	
RMS Short-Circuit Current	10mΩ Short			1	A <sub>RMS</sub>	
External Load Capacitance <sup>2</sup>	+ Full Resistive Load	0		1,000	μF	
Output Ripple and Noise	20MHz Bandwidth 1 μF Ceramic + 10μF Tantalum See Fig 12 for setup		100	200	mV <sub>PK-PK</sub>	
Output Regulation			±10	±20	mV	
Line:			±10	±20	mV	
Load:					V	
Overall Output Regulation:	Over line, load & temp.	27.4		28.6	V	



ELECTRICAL SPECIFICATIONS (continued)

18–36Vin, 28V/6Aout

Conditions:  $T_A = 25\text{ }^\circ\text{C}$ , Airflow = 300 LFM,  $V_{in} = 24\text{ VDC}$ ,  $C_{in} = 100\text{ }\mu\text{F}$ , unless otherwise specified.

Absolute Maximum Ratings					
Parameter	Conditions	Min	Typ	Max	Unit
Input Voltage	Continuous Operation	0		36	VDC
Operating Temperature $T_{ref}$ , see Thermal Derating section	Open Frame	-40		+123	$^\circ\text{C}$
	Baseplate Option	-40		+115	$^\circ\text{C}$
Storage Temperature		-55		+125	$^\circ\text{C}$
Feature Characteristics					
Parameter	Conditions	Min	Typ	Max	Unit
Switching Frequency			325		kHz
Output Voltage Trim Range <sup>1</sup>		-20		+10	%
Remote Sense Compensation <sup>1</sup>				+10	%
Output Over-voltage Protection	Non-latching	115	125	140	%
Over-temperature Protection	Avg. PCB temp, non-latching		135		$^\circ\text{C}$
Peak Backdrive Output Current during startup into prebiased output	Sinking current from external voltage source equal to $V_{OUT} - 0.6\text{V}$ and connected to the output via $1\Omega$ resistor. $C_{OUT}=220\mu\text{F}$ , Aluminum		N/A		mA
Backdrive Output Current in OFF state	Converter disabled		0	5	mA
Enable to Output Turn-ON Time	$V_{OUT} = 0.9 \times V_{OUT\_NOM}$		20		ms
Output Enable ON/OFF	Negative Enable	Converter ON	-0.5	0.8	VDC
		Converter OFF	2.4	20	VDC
	Positive Enable	Converter ON	2.4	20	VDC
		Converter OFF	-0.5	0.8	VDC
Enable Pin Current Source/Sink	Converter has internal pull-up of approx. 5V		0.25	1	mA
Output Voltage Overshoot @ Startup			0	2	%Vo
Auto-Restart Period	(all protection features)		100		ms





ELECTRICAL SPECIFICATIONS (continued)

18–36Vin, 28V/6Aout

Conditions: Ta = 25 °C, Airflow = 300 LFM, Vin = 24 VDC, Cin=100 µF, unless otherwise specified.

Efficiency					
Parameter	Conditions	Min	Typ	Max	Unit
Full Load	Vin = 24Vin	92	92.7		%
50% Load		92	93		%
Dynamic Response					
Parameter	Conditions	Min	Typ	Max	Unit
Load Change 50%-75% or 25% to 50% of Iout Max, di/dt = 0.1 A/µs	Co = 1 µF ceramic + 10 µF tantalum		150	250	mV
Settling Time to 1% of Vout			50		µs
Load Change 25%-75% of Iout Max, di/dt = 0.5 A/µs	Co = 1 µF ceramic + 1000 electrolytic		150	200	mV
Settling Time to 1% of Vout			200		µs
Isolation Specifications					
Isolation Capacitance			1000		pF
Isolation Resistance		10			MΩ
Isolation Voltage	Input to Output	2250			V <sub>DC</sub>
	Input to Baseplate	1500			V <sub>DC</sub>
	Output to Baseplate	1000			V <sub>DC</sub>
Reliability					
Per Telcordia SR-332, Issue 2: Method I, Case 3 (Io=80% of Io_max, TA=40°C, airflow = 200 lfm, 90% confidence)	MTFB		2,432,735		Hours
	FITs (failures in 10 <sup>9</sup> hours)		411		/10 <sup>9</sup> Hours

Notes:

- 1) Combination of remote sense + trim up not to exceed 10% of V<sub>o,nom</sub>.
- 2) Higher capacitive loading capability available upon request – consult factory.

CHARACTERISTIC CURVES:

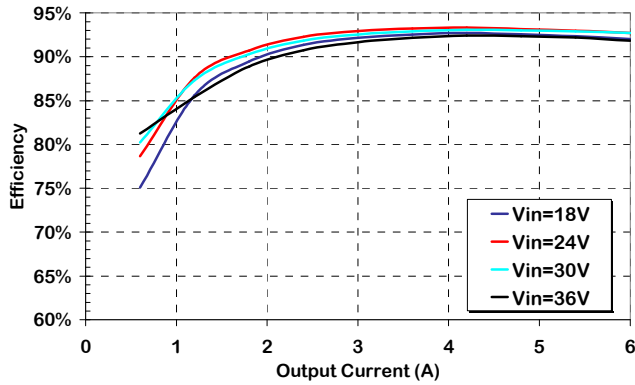


Figure 1. Efficiency vs Output Current, 300lfm airflow, 25°C ambient.

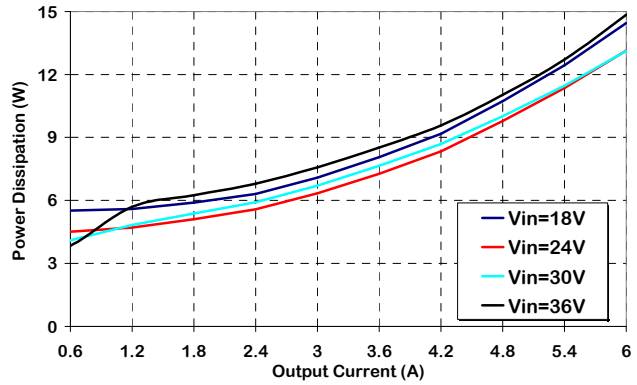


Figure 2. Power Dissipation vs. Load Current, 300lfm airflow, 25°C ambient.

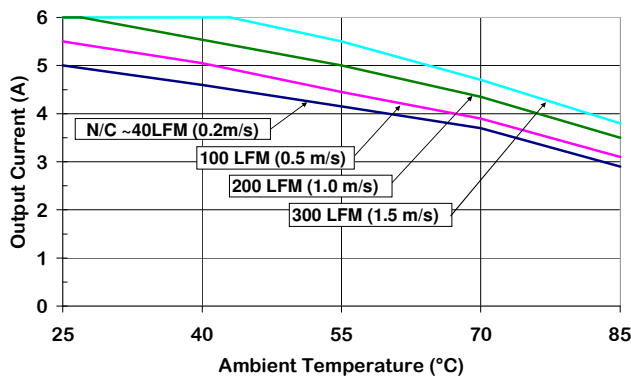


Figure 3. Output Current Derating vs Ambient Temperature & Airflow (air flowing from pin 3 to pin 1, Vin = 24 V, without baseplate)

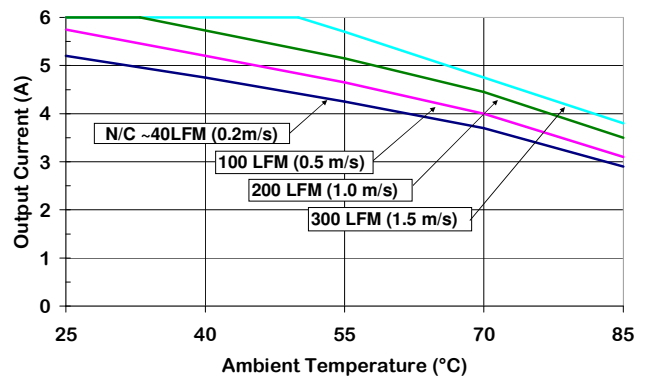


Figure 4. Output Current Derating vs Ambient Temperature & Airflow (air flowing from pin 3 to pin 1, Vin = 24 V, with baseplate)

CHARACTERISTIC WAVEFORMS:

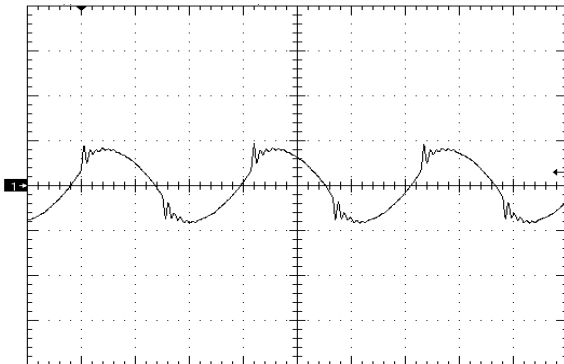


Figure 5. Output Voltage Ripple (50mV/div), time scale – 1uS/div. Vin=Vin\_nom, full resistive.

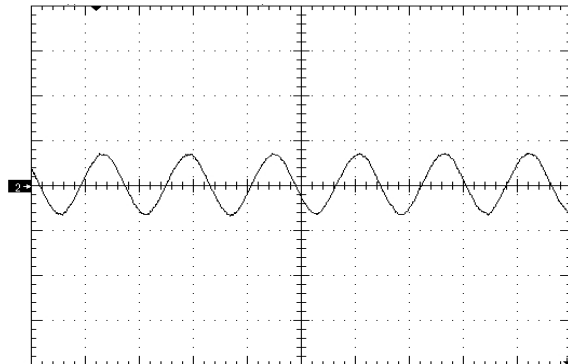


Figure 6. Input Reflected Ripple Current (20mA/div) time scale - 2uS/div. Vin=Vin\_nom, full resistive.

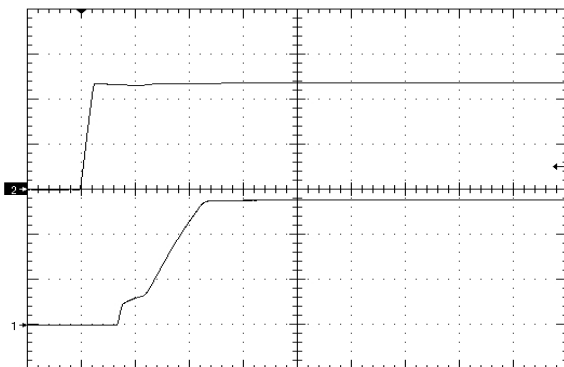


Figure 7. Startup Waveform via Line Voltage, time scale 10mS/div. Vin=Vin\_nom, no load Ch1,Ch2=10V/div

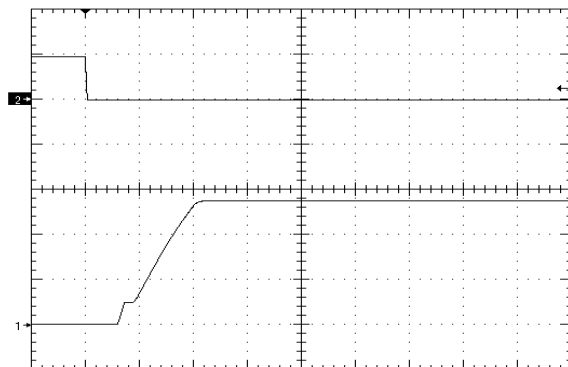


Figure 8. Startup Waveform via Enable Pin, time scale 10mS/div. Vin=Vin\_nom, full resistive load + 1000uF. Ch1=5V/div,Ch2=10V/div

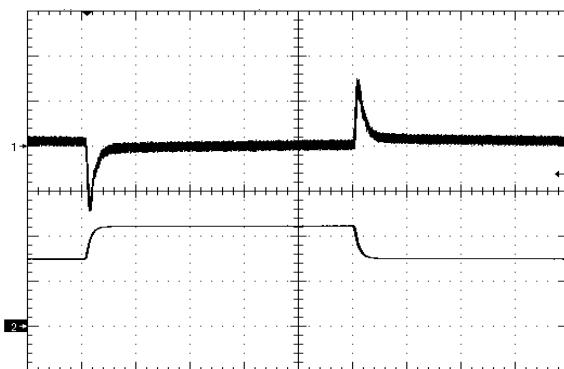


Figure 9. Load Transient Response (100mV/div), di/dt=0.1A/uS, 50% - 75% - 50% of full load, time scale: 200uS/div. Ch2=2A/div

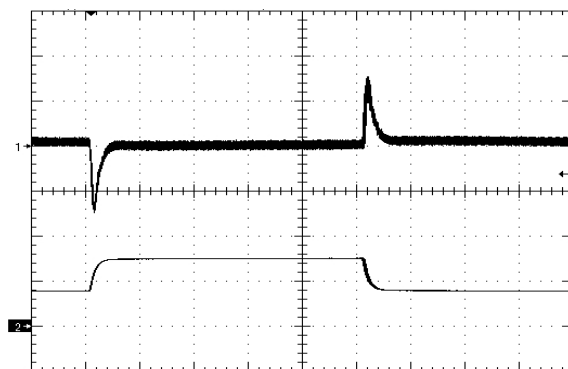


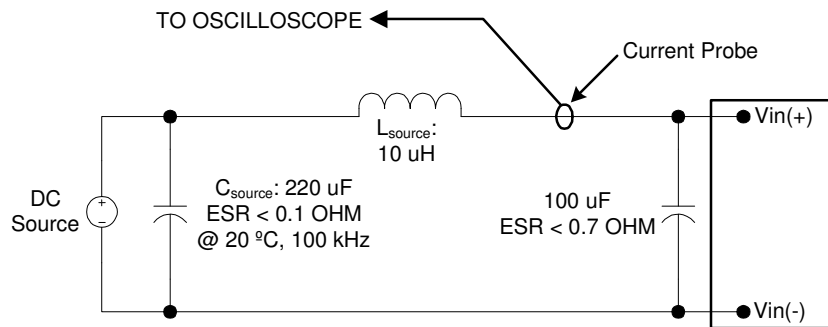
Figure 10. Load Transient Response (100mV/div), di/dt=0.1A/uS, 25% - 50% - 25% of full load, time scale: 200uS/div. Ch2=2A/div



## Application Notes

### Input Voltage Reflected Ripple Measurement

- INPUT REFLECTED RIPPLE TEST SETUP:

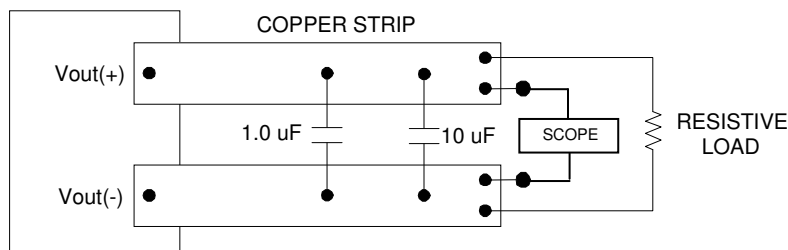


Note: Measure input reflected-ripple current with a simulated source inductance ( $L_{test}$ ) of 10  $\mu$ H. Capacitor  $C_s$  offsets possible source impedance.

Figure 11. Input Reflected-ripple Current Test Setup.

### Output Voltage Ripple Measurement

- OUTPUT RIPPLE TEST SETUP:



Note: Use a 1 $\mu$ F X7R ceramic capacitor and a 10 $\mu$ F tantalum capacitor. Scope measurement should be made using a BNC socket. Position the load 3 in. [76mm] from module.

Figure 12. Peak-to-Peak Output Noise Measurement Test Setup.



## Application Notes (cont)

### Output Voltage Trim

Output voltage adjustment is accomplished by connecting an external resistor between the Trim Pin and either the +Sense or –Sense pins.

- TRIM UP EQUATION:**

$$R_{\text{trim\_up}} = \left[ \frac{5.1 \times V_{o\_nom} \times (100 + \Delta\%)}{1.225 \times \Delta\%} - \frac{510}{\Delta\%} - 10.2 \right] \times \text{k}\Omega$$

Where  $R_{\text{trim\_up}}$  is the resistance value in k-ohms and  $\Delta\%$  is the percent change in the output voltage. E.g. to

trim the output up 5%,  $R_{\text{trim\_up}} = \left[ \frac{5.1 \times 28 \times (100 + 5)}{1.225 \times 5} - \frac{510}{5} - 10.2 \right] \times \text{k}\Omega$  **or**  $R_{\text{trim\_up}} = 2.33 \text{ MOhm}$ .

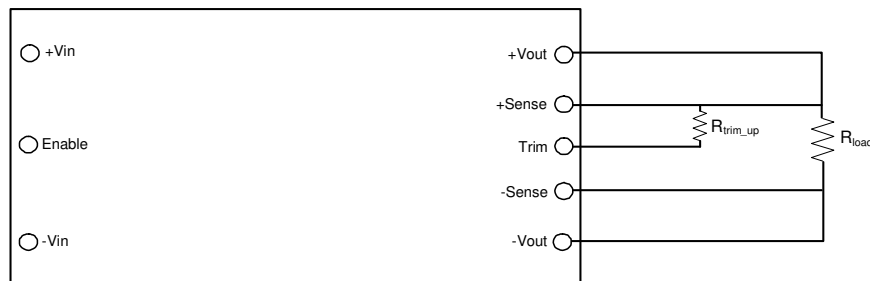


Figure 13. Trim UP circuit configuration

- TRIM-DOWN EQUATION:**

$$R_{\text{trim\_down}} = \left( \frac{510}{\Delta\%} - 10.2 \right) \times \text{k}\Omega$$

Where  $R_{\text{trim\_down}}$  is the resistance value in k ohms and  $\Delta\%$  is the percent change in the output voltage.

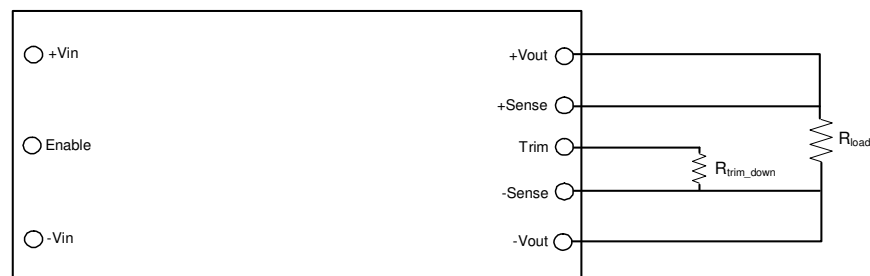


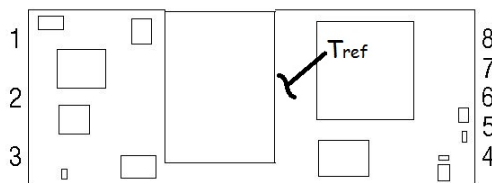
Figure 14. Trim DOWN circuit configuration



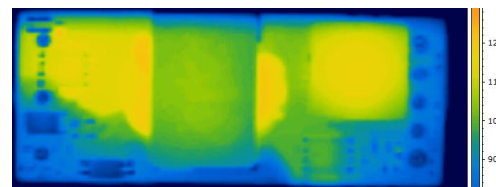
## Application Notes (cont)

### Thermal Derating

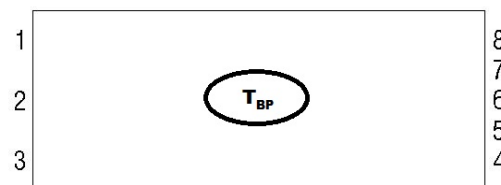
- It is preferable that the DC-DC module have an unobstructed flow of air across it for best thermal performance. Components taller than ~ 2mm in front of the module can deflect airflow and possibly create hotspots.
- Significant cooling is achieved through conductive flow from the modules I/O pins to the host PCB. Sufficiently large traces connecting the dc-dc converter to the source and load will help ensure thermal derating performance will meet or exceed the derating curves published in this datasheet. Solder flow-through that contacts standoff of output pins is essential for proper derating performance – especially on models with greater than 10A output current.
- If the module is expected to be operated near the load limits defined in the derating curves, in-system verification of module derating performance should be performed to ensure long-term system reliability. Peak temperatures are to be measured using infrared thermography or by gluing a fine gauge (AWG #40) thermocouple at the  $T_{ref}$  location(s) shown below. Temperatures at the specified location(s) are not to exceed 123°C in order to maintain converter reliability. For baseplate models,  $T_{BP}$  should not exceed 115°C.



Open Frame Measurement Points



Thermal Image of module @ 24Vin, 300LFM & 40C



Baseplate Measurement Point

### Input Undervoltage Lockout

- The converter is disabled until the input voltage has exceeded the UVLO turn-on threshold. Once the input voltage exceeds this level (see Input Under-Voltage Lock-out in Electrical Specifications table) the module will commence soft-start. Hysteresis of 1-2 volts minimizes the likelihood of pulling the input voltage below the turn-off threshold during startup which could create an undesirable on/off cycling condition. The converter will continue to operate until the input voltage subsequently falls below the UVLO turn-off threshold.

## Application Notes (cont)

### Enable Pin Function

- The module has a remote enable function that allows it to be turned on or off remotely. The Enable pin is referenced to the negative input pin (-Vin) of the converter. Modules can be ordered with either negative or positive enable.
- The negative enable option the module will not turn on unless the enable pin is connected to -Vin. The positive enable option allows the converter to turn on as soon as voltage sufficient to exceed the UVLO of the converter has been applied to the input terminals. In this case the module is turned off by connecting the Enable pin to -Vin. On/off thresholds are located in the Electrical Specifications table.

### Output Overvoltage Protection

- The module has an independent feedback loop that will disable the output of the converter if a voltage greater than about 125% of the nominal set point is detected. When this threshold is reached, the converter will shut down and remain off for the amount of time specified by the Auto-Restart Period. The converter will attempt a restart once this period of time has elapsed.

### Output Overtemperature Protection

- To provide protection under certain fault conditions, the unit is equipped with a thermal shutdown circuit. The unit will shutdown if the average PCB temperature exceeds approx. 135°C, but the thermal shutdown is not intended as a guarantee that the unit will survive temperatures beyond its rating. The module will automatically restart once it has cooled below the shutdown temperature minus hysteresis (typically 20 deg C.)

### SMT Version Layout Considerations (if applicable)

- Copper traces with sufficient cross-section must be provided for all output & input pins. SMT pads tied to internal power/ground planes must have multiple vias around each SMT pad to couple expected current loads from module pins into internal traces/planes. One 0.024" (0.6mm) diameter via for each 4A of expected source or load current must be provided as close to the termination as possible, preferably in the direction of current flow from SMT pad to load. Vias must be at least 0.024" (0.6 mm) away from the SMT pad to prevent solder from flowing into the vias.
- SMT pads on the host card are to be 0.080" (2.03 mm) diameter. Solder paste screen opening should be 0.075" (1.9 mm) diameter and the screen should be 0.006" (0.15 mm) thick (other thicknesses are possible; 0.006" provides a good compromise between solder volume and coplanarity compensation.)

### Paralleling Converters

- Modules may be paralleled but it is recommended that the total power draw not exceed the output power rating of a single module. External sharing controllers are recommended for reliability and to ensure equal distribution of the load to the converters.



Application Notes (cont)

EMC Compliance

To meet Class B compliance for EN55032 (CISPR 32) or FCC part 15 sub part j, the following input filter is required:

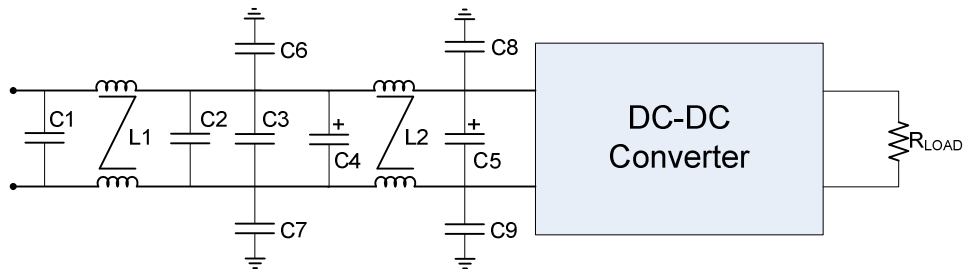


Figure 15. EMI Filter

L1, L2 =	0.63 mH Common Mode Inductor (Pulse P0469)
C1, C2, C3 =	2.2uF ceramic
C4 =	Not used
C5 =	100uF electrolytic
C6, C7 =	8.2nF (@2kV if output is ref. to gnd.)
C8, C9 =	8.2nF (@2kV if output is ref. to gnd.)

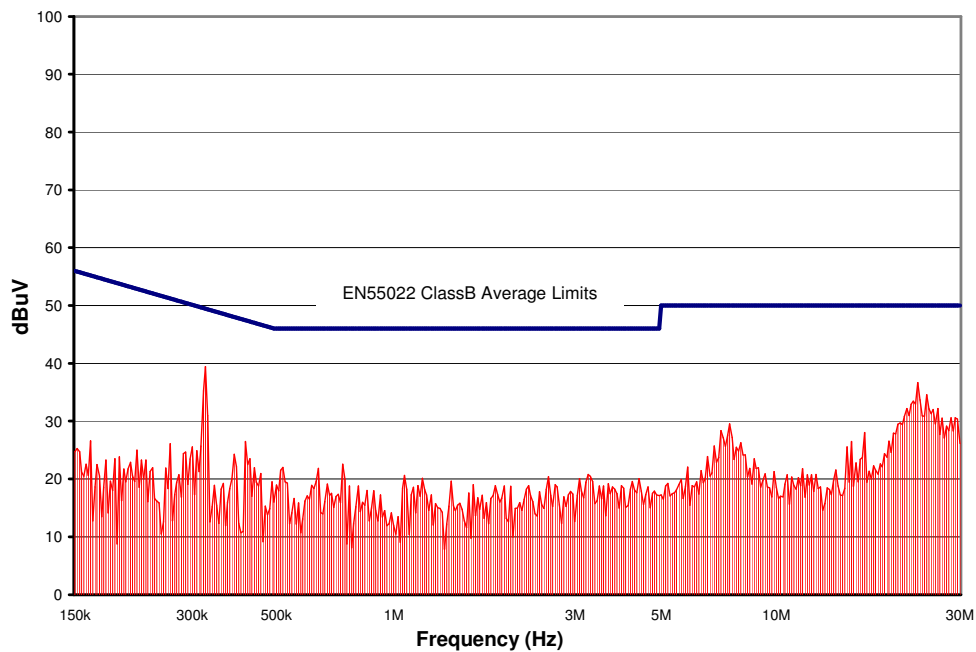


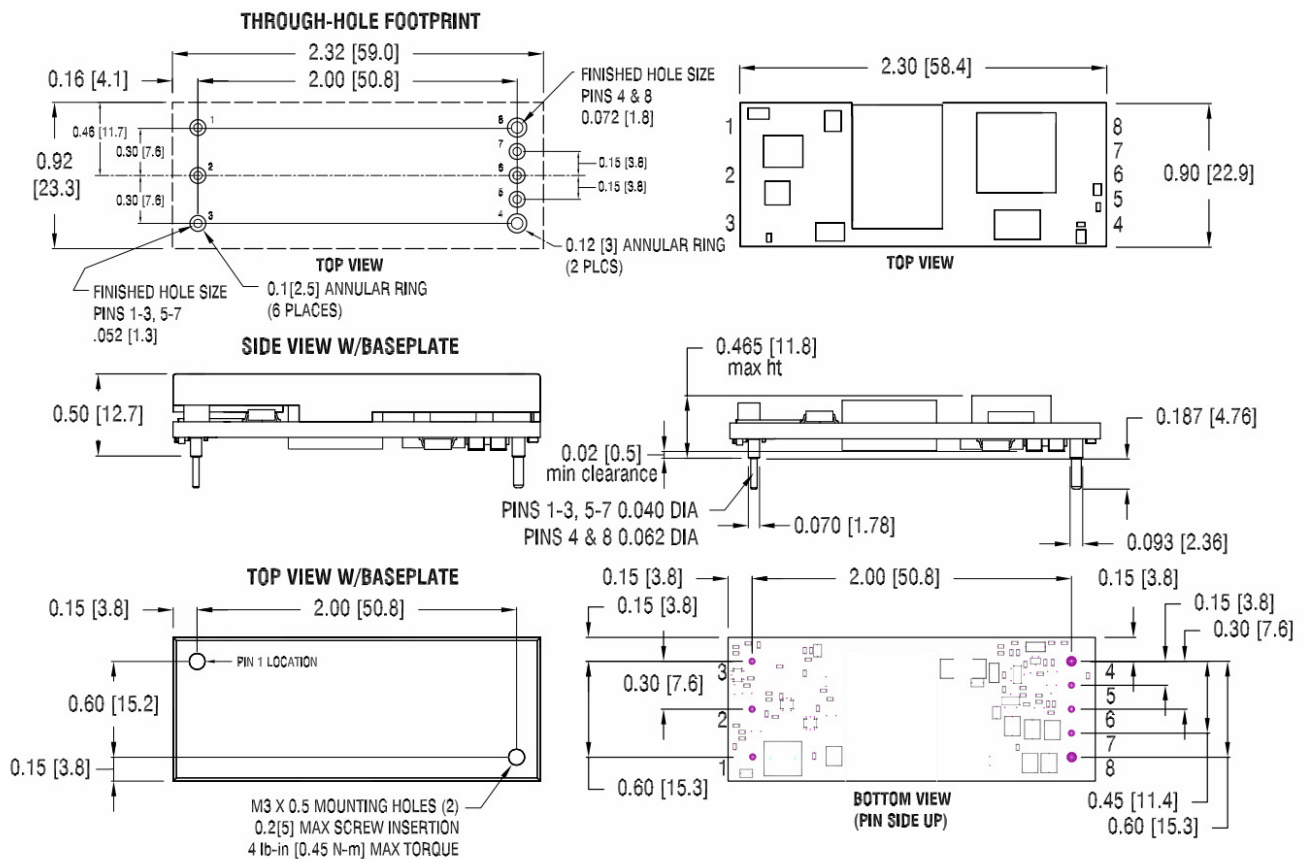
Figure 16. CPE6R24 Conducted Emissions using above specified input filter, Vin = 48V, Full Resistive Load



## MODULE PIN ASSIGNMENT:

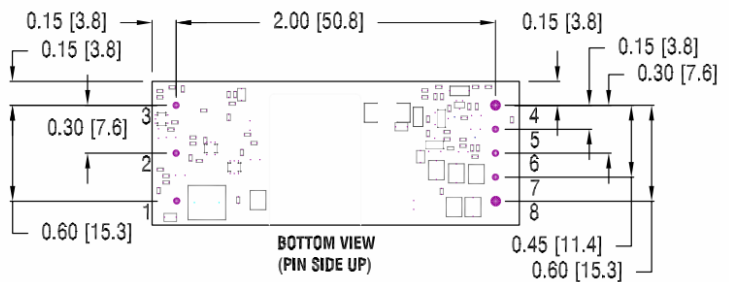
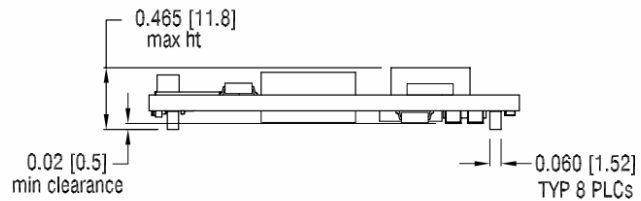
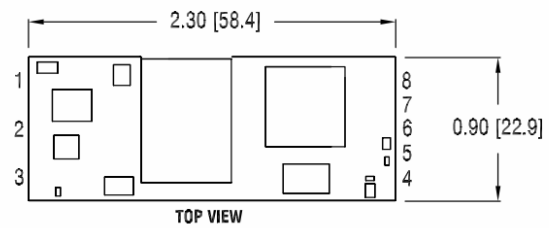
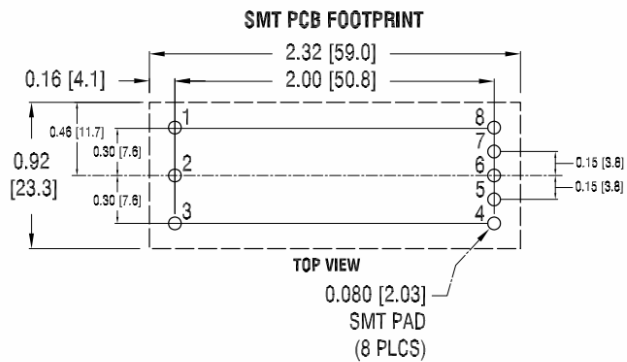
PIN #	DESIGNATION	NOTES
1	V <sub>IN</sub> (+)	1) All dimensions in inches [mm] Tolerances: .xx ± 0.02 [.x ± .5] .xxx ± 0.010 [.xx ± .25] 2) Input, on/off control and sense/trim pins are Ø 0.040" [1.02] with Ø 0.070" [1.77] standoff shoulders. 3) Output pins are Ø 1.57 mm (0.062") with Ø 0.093" [2.36] shoulders 4) All pins are gold plated with nickel under plating. 5) Weight: 22.4 g (0.79 oz.) open frame 39.1 g (1.38 oz.) baseplate model 6) Workmanship: Meets or exceeds IPC-A-610 Class II
2	On/Off	
3	V <sub>IN</sub> (-)	
4	V <sub>OUT</sub> (-)	
5	Sense (-)	
6	Trim	
7	Sense (+)	
8	V <sub>OUT</sub> (+)	

## MECHANICAL OUTLINE – THROUGH-HOLE:





MECHANICAL OUTLINE – SMT:



<b>ORDERING INFORMATION:</b>					
<b>Product Identifier</b>	<b>Output Current</b>	<b>Output Voltage</b>	<b>Input Voltage</b>	<b>Enable logic option</b>	<b>Additional features</b>
CPE	6	R	24	N or P	B or S
“Cool Power Eighth”	6A	28V	18 – 36V	N = Negative P = Positive	B = Baseplate Option S = Surface Mount

\* Note: unit cannot be ordered with both baseplate and surface mount options.

